



APPENDIX A1

EVA - EMP TEST REPORT ON ENERGY CONSUMPTION HOT & COLD DRINKS MACHINES

CATEGORY 6

MACHINE INFORMATION

Machine Type	XM Rheload I		
Manufacturer			
Model Number			
Serial Number			
Compressor Power (If cold drink machine only)			
Test Date	16/07/15		
Boiler Volume	3600	ml	
Nominal Boiler Temperature	85	°C	
Energy Saving Temperature	70	°C	

TEST CONDITIONS

Ambient Test Temperature (°C)	25	°C
Ambient Test Relative Humidity (%)	60	%
Inlet Water Temperature (°C)	24	°C

ENERGY MEASUREMENTS HOT DRINKS

Heat Up Phase Measurement	HU	240	Watthours
Idle Phase Measurement	IM	115	Watthours/hour
Vending Phase Measurement	VM	477	Watthours
Average Drink Volume Measurement	DV	4,24	Litres
Number of Drinks delivered	NOD	30	Drinks
Average Drink Temperature Measurement	DT	76,1	°C

rheavendors group O



Cool Down Duration (from IS to ESS)	CDD		hours
Cool Down energy consumption	CD-ESM		Watthours
Energy Saving Mode measaurement	ESM	80	Watthours/hour
Heat Up from Energy Saving Mode	HU-ESM	66	Watthours

Values from EVA-EMP report					
Inlet water T		24,0	°C		
Idle phase	IM	115,0	wh/h		
Vending phase	VM	477,0	wh		
Total drink volume	DV	4,240	litres		
Avg. drink temp.	DT	76,1	°C		
Energy saving mode	ESM	80,0	wh/h		
Duration of VM in hours e.g.4,0		1,0	hrs		
No. of drinks dispensed during VM		30,0	cups		

Vending **Energy** machine Manufacturer RheaVendors Group C Model XM Rheload I More efficient В C **∢**C D Ε Less efficient Total energy consumption 276 wh/L 15 L/24h Measured at 106 cups of 141 ml ~ no. of cups in ml Energy consumption in Idle Mode: 2760 wh/24h

Test Performed By: Giuseppe Migliavacca

Signed: Maurilio Luca Pizzo

Date: 18 Lug 2015

2